



 voestalpine Böhler

# Böhler Best Seller Products

Website : [www.bohler-uddeholm.co.za](http://www.bohler-uddeholm.co.za)



## Böhler FOX S ETI

AWS A5.1 / SFA 5.1 : 6013



### PREMIUM GENERAL PURPOSE ELECTRODE

- DOUBLE RUTILE ELECTRODE
- SMOOTH ARC
- EASY SLAG DETACHMENT  
SMOOTH BEAD APPEARANCE
- VERY LOW SPLATTER
- EXCELLENT RESTRIKE ABILITY



## Böhler E7018-1H4R

AWS A5.1 : E7018-1H4R

### HIGH QUALITY LOW HYDROGEN ELECTRODE



- VACCUUM SEALED 2.2KG PACKETS
- EXCELLENT TENSILE & IMPACT VALUES
- MANUFACTURED TO  
C3 AND C5 CLASSIFICATION
- VERY LOW DIFFUSABLE  
HYDROGEN (ml/100g)
- EXCELLENT WELDABILITY
- APPROVALS: ABS, GL, LR, CWB, DNV, BV

## Böhler GMA 100-G

AWS A5.28 / ASME SFA-5.28 :ER100S-G

### MED ALLOY HIGH STRENGTH MIG WIRE

- COPPER COATED MIG WIRE
- EXCELLENT WELDABILITY
- EXCELLENT WIRE FEEDING
- PRECISION LAYER WOUND PLASTIC SPOOLS
- VACUUM SEALED PACKAGING



## Böhler Union S2SI Wire / UV 400 Flux

AWS F744-EM 12K

### SUB ARC WIRES/FLUXES



- IMPACT VALUES - 40°C
- EXCELLENT IMPACT VALUES - 60°C
- EXCELLENT FOR FILLET WELDS

## Böhler SG2

AWS A5.18 : ER 70S-6



### PERFORMANCE MILD STEEL MIG WIRE

- DOUBLE COPPER COATED ÖMAW WIRE
- LOW SPATTER
- EXCELLENT WIRE FEEDING
- PRECISION LAYER WOUND PLASTIC SPOOLS
- VACUUM SEALED PACKAGING
- APPROVALS: TUV-D, DB, CE



## Böhler Ti 46-FD

AWS A5.36 : E71T1-C1A0-CS1-H4

### PREMIUM



- DUAL SHIELD CO2 AND ARGON/CO2
- BUTT JOINTED WIRE
- LOW HYDROGEN DIFFUSION LEVELS
- EXCELLENT WELDABILITY
- VACUUM SEALED PACKAGING
- APPROVALS: TUV-D, DB, ABS, GL, LR, DNV, BV, RRINA

## Böhler Ti 71-TC (15 KG)

AWS A5.36 : E71T1-C

### A QUALITY FLUX CORED (71T1) MIG WIRE

- ALL POSITIONAL
- COST EFFECTIVE PROCESS USING CO2 SHIELDING GASS
- EASY SLAG REMOVAL
- MINIMUM SPLATTER LEVELS
- STRICT WELDING PARAMETERS ADHERED FOR  
OPTIMUM WELDABILITY



## Böhler Fox S308 /309 / 316L

AWS A5.4 : E308/309/316L-16

### STAINLESS STEEL ELECTRODES



- VERY COMPETITIVELY PRICES  
DISTRIBUTORS / RESELLERS
- QUALITY STANDARDS ACCEPTABLE VS  
PREMIUM OPPOSITION BRANDS
- EXCELLENT WELDABILITY